

Technical Datasheet

Sipchem EVA 3514

14.4% Ethylene - Vinyl Acetate [EVA] copolymer

Product description: Sipchem EVA 3514 is a 14.4% ethylene - vinyl acetate copolymer resin,

manufactured by IPC[†] in The Kingdom of Saudi Arabia using an Exxon-Mobil high-

pressure tubular process.

EVA 3514 exhibits very good toughness and excellent processability. It is suitable

for use in making moulded articles, extruded profiles and compounds.

Applications: Compounding, Flexible Hoses, Profile Extrusion, Tube Extrusion.

Resin properties:

Physical properties	Typical Value ¹	Unit	Test Method
Malk laday (4000C / 2.4C kg)	2.5	a /4 0 main	A CTM D4000
Melt Index (190°C / 2.16 kg)	3.5	g/10 min	ASTM D1238
Vinyl Acetate Content	14.4	wt%	IPC Method
Density	0.933	g/cm ³	IPC Method
Vicat Softening Point	64	°C	ASTM D1525
Melting Point	88	°C	IPC Method
Tensile Strength at Yield	5.5	MPa	ASTM D638
Tensile Strength at Break	10	MPa	ASTM D638
Elongation at Yield	170	%	ASTM D638
Elongation at Break	750	%	ASTM D638
Flexural Modulus	60	MPa	ASTM D790
Hardness Shore A	83		ASTM D2240
Hardness Shore D	33		ASTM D2240

^{1.} These are typical properties: these are not to be construed as specifications.

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^{3.} Contact your Sipchem Representative for potential food contact application compliance.