

ETHYL ACETATE PRODUCT SPECIFICATION

Analytical Parameters	Method	Unit	Value
Water Content	ASTM D1364-02	ppm	300 max
Acidity as Acetic Acid	ASTM D1613-06	ppm	50 max
Color	ASTM D1209-05	Pt-Co	10 max
Specific Gravity @ 20/20°C	ASTM D4052-96	-	0.900 - 0.903
Distillation Range	ASTM D1078-05	°C	75.5 - 78.0°C
Non-Volatile Matter	ASTM D1353-03	mg/100ml	5 max
Ethanol	ASTM D3545-06*	ppm	300 max
Ethyl Acetate Purity	ASTM D3545-06*	wt%	99.8 min
Residual Odor	ASTM D1296-01	-	No Res. Odor

* GC Area% method. Water & Acidity subtracted from the Purity.

Updated on February 2020

Compliance & Product Stewardship Department

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