

Updated on: July 2019

### ETHYL ACETATE PRODUCT SPECIFICATION

Analytical Parameters	Method	Unit	Value
Water Content	ASTM D1364	ppm	300 max
Acidity as Acetic Acid	ASTM D1613	ppm	50 max
Color	ASTM D1209	Pt-Co	10 max
Specific Gravity @ 20/20°C	ASTM D4052	-	0.900 - 0.903
Distillation Range	ASTM D1078	°C	75.5 - 78.0°C
Non-Volatile Matter	ASTM D1353	mg/100ml	5 max
Ethanol	ASTM D3545*	ppm	300 max
Ethyl Acetate Purity	ASTM D3545*	wt%	99.8 min
Residual Odor	ASTM D1296	-	No Res. Odor

\* GC Area% method. Water & Acidity subtracted from the Purity.

### Compliance & Product Stewardship Department

**Contact Details:**

Website: [www.sipchem.com](http://www.sipchem.com)  
Email: [marketing@sipchem.com](mailto:marketing@sipchem.com)  
Phone: +966 13 359 3372

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