

## 1,4 BUTANEDIOL (BDO) PRODUCT SPECIFICATION

Analytical Parameters	Method	Unit	Value
Appearance	ASTM E 2680***	-	CFSM**
Color	ASTM D 1209	Pt/Co	Max. 5
Water Content	ASTM E 1064	ppm	Max. 500
Solidification Point	ASTM D 1493	°C	Min. 19.6
BDO Purity	HY379*	wt%	Min. 99.5
* GC Area % method. Water subtracted from Purity			
* * Clear & free from suspended matter			
*** Test passes when suspended & or sediment particles sizes are >1mm but less than 3 nos. particles with size less than 1mm are not considered.			

### Compliance & Product Stewardship Department

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