



SIPCHEM RESPONSIBLE CARE
AND QUALITY POLICY

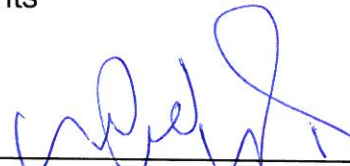
سياسة سبكيم للرعاية المسؤولة والجودة

Saudi International Petrochemical Company (Sipchem) and its affiliates manufacture and market a wide range of products. In the quest for continuous improvement in meeting customer and shareholder expectation, as well as the safety and well being of our employees, Sipchem and its affiliates are committed to the following:

- Achieving Excellence in Responsible Care Performance through implementation of the Responsible Care Guiding Principles and promoting transparency with stakeholders
- Producing the highest quality products in an efficient and environmentally safe manner
- Measuring progress to ensure compliance with this policy
- Continually implementing improvement opportunities in our Responsible Care and Quality Management Systems
- Complying with applicable Governance requirements

الشركة السعودية العالمية للبتر وكيمواويات (سبكيم) وشركاتها التابعة تنتج وتسوق العديد من المنتجات البتر وكيمواوية والكيمواوية. وفي إطار سعيها الدؤوب والمتواصل للتطور المستمر بما يلبي تطلعات عملائها ومساهميها إضافة إلى توفير السلامة والراحة لموظفيها. فإن سبكيم وشركاتها التابعة تلتزم بما يلي:

- تحقيق التميز في تطبيق أعلى معايير الرعاية المسؤولة وتعميق الشفافية مع جميع المتعاملين معنا
- تقديم منتجات عالية الجودة وبأحدث الأساليب الفعالة التي توفر بيئة آمنة
- قياس مستويات الأداء والتأكد من تطابقها مع هذه السياسة
- الإستمرار في تطوير أنظمة الرعاية المسؤولة ومستويات الجودة
- الإلتزام بمتطلبات وأنظمة الحوكمة


Ahmad A. Al-Ohali
CEO

July, 2011

SIPCHEM

is proud to participate in the
Responsible Care®
Initiative.

We pledge to operate our business according to the following

Guiding Principles

Responsible Care® is the global chemical industry's health, safety, security and environment initiative that drives continuous improvement in performance. Responsible Care® is both an ethic and a commitment seeking to build confidence and trust in an industry that is essential for sustainability. These objectives are achieved by implementing the following guiding principles:

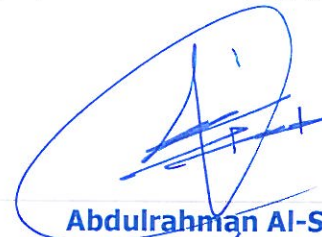
- To lead our companies in ethical ways that increases the benefits to society by protecting our people, environment and community.
- To design and operate our facilities in a safe, secure and environmentally sound manner.
- To instill a culture throughout all levels of our organizations to continually identify, reduce and manage occupational and process safety risks.
- To steward our products and services through each life cycle stages in order to protect people and the environment.
- To promote pollution prevention, minimization of wastes and conservation of energy and other critical resources.
- To counsel customers and stakeholders on the safe use, transportation and disposal of chemical products.
- To work with Governments, Agencies and Associations at all levels in the development of effective and efficient health, safety, security and environmental laws and industry standards.
- To recognize, respect and respond to community concerns about our products and operations.
- To extend knowledge by conducting or supporting research on the health, safety and environmental effects of our products and waste material management.
- To measure performance, openly report and make continual progress towards our goal of eliminating accidents, injuries or harm to human health and the environment from our products and operations.
- To seek continual improvement in our integrated Responsible Care Management System® to address health, safety, security and environment performance.
- To promote the principles and practices of Responsible Care by sharing experiences and offering assistance to others who produce, handle, use, transport or dispose of chemicals.



Abdullah Al-Saadoon
President – Operations



Hussain Al-Ghamdi
Manager – Responsible
Care



Abdulrahman Al-Saif
President – Technical & Shared
Services